

SERVICE

Arnold's of St. Martin
374 Industrial Drive • St. Martin, MN 56376
Phone: (320) 548-3285
www.arnoldsinc.com

ARNOLD'S

Ship To: IN STORE PICKUP

Invoice To: SCOTT WITTKOP
37252 245TH AVE
ALBANY MN 56307

Branch ST. MARTIN			*REPRINT*		
Date 03/27/23	Time 23:31:41 (B)		Page 01		
Account No WITTK001	Phone No 3208158239		Inv No W11257		
Ship Via		Purchase Order			
Tax ID No ST3					
		Salesperson CM1			

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
S006310	combine	3738	JJC0274029		
	2388	2463			

Our highly trained and skilled team of technicians are proud to serve the needs of the agricultural, consumer and construction communities.

SEGMENT# 1 C ES013 NA 01/03/23 01/04/23

2388 SERVICE INSPECTION

CORRECTION:

Looked combine over

11100004

LABOR	598.50
SEGMENT TOTAL==>	598.50

SEGMENT# 2 C A402 NA 01/03/23 01/03/23

2388 REPAIRS PER INSPECTION

CORRECTION:

Removed all shields

Loosen all belts and chains

Replaced the header drive shaft and left bearing the locking hub

Removed the reverser gearbox and took apart and replaced the lower gear and bearings and seals

Replaced the reverser gearbox lower mounting bracket

Replaced the angel wear bar for rock trap

Replaced rock trap drive chain and idler sprocket

Put new cotter pins in rock trap shaft

Straightened out the top plate on rock trap housing

Removed the feeder house from combine

Removed the feeder chain and upper shaft and sprocket assembly

Replaced the upper shaft and sprocket and bearings

Removed the feeder drum and replaced the drum and bearings

CONTINUED ON PAGE 02

X

Received By

Kimball	Willmar	Glencoe	St. Martin	Mankato	Alden	St. Cloud	Eyota
320-398-3800	320-235-4898	320-864-5531	320-548-3285	507-387-5515	507-874-3400	320-251-2585	507-545-2000

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Replaced one drum arm and welded the other arm up
Welded up the slots on feeder housing for the feeder chain tensioner
Straightened out the top plate of the feeder house
Replaced the feeder drive belt
Replaced the upper tailings shaft, sprocket and bearings
Installed new tailings elevator chain
Replaced tailings drive chain
Replaced clean grain elevator drive chain and idler sprockets
Replaced the straw chopper bearings
Replaced the straw chopper drive belt
Replaced the two bearings and the threaded hubs for the rotor speed adjuster
Welded a new band in for the chopper pan
Replaced chopper knives as needed
Replaced stationary chopper knives as needed
Replaced all bearings and gears for straw spreader drive
Replaced rubber seal for engine air screen and installed 6 missing clean out plugs in bottom of fan housing
Replaced the auxiliary drive belt
Replaced the unloading auger drive belt and drive chains
Replaced the bottom half of incline auger tube
Removed the cover's over the bottom augers in grain tank and remove the augers and installed new liners
Reinstalled the grain tank augers and put new bearings on augers
Replaced a couple light bulbs and sockets for upper cab lights
Replaced grain tank light bulb

CONTINUED ON PAGE 03

X

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	2388	2463			

Replaced one bulb for red light in back
Replaced all five wooden blocks on front auger bed
Installed missing vane in cage
Put new fins on straw spreaders
Removed the hydro lever assembly from hydro and installed
new shaft and seals and reinstalled
Removed the drive pulley on straw chopper gearbox and
replaced outer seal and reinstalled pulley
Changed lower unloading gearbox oil
Changed final drive oils
Changed transmission oil
Changed engine oil and filter
Changed hydraulic oil and filters
Replaced the outer cab air filter
Took air filter housing down and removed the aspirator and
cleaned and reassembled and put new outer filter in
Changed PTO oil
Changed oil in upper right feeder drive gearbox and
replaced dipstick
Topped off rotor gearbox oil
Topped off chopper gearbox oil
Changed coolant filter and topped off coolant
Changed fuel filters
Got concave adjuster working
Adjusted all belts and chains
Greased combine and installed all shields
Installed new front concave and had other two straightened
out at Mayers Repair
Removed the axle rod and took to Paul's welding and had
them length the rod and installed

CONTINUED ON PAGE 04

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	2388	2463			
3738 engine and 2576 rotor					
B95767	TALL KNIFE, (2)	4		41.01	164.04
HTBQ	QT/HY-TRAN BULK	100		5.10	510.00
SUBLETL	EDNA CAB CLEAN	1		175.00	175.00
SUBLETL	MAYERS	1		187.50	187.50
ZF	FREIGHT/SHIPPIN	2		29.52	59.04
ZKW	OZ WHIZ HARDWAR	15		.89	13.35
103244	SPROCKET(17T) -I	3		24.25	72.75
1132027R1X	#40 CHAIN INCH	75		.60	45.00
120486A2	FILTER CAB AIR	1		49.75	49.75
1303114C91	CHAIN, ELEV-RETU	1		295.00	295.00
1315074C2	BELT(3X158-5/8"	1		345.00	345.00
1315266C1	BELT(1.5X110-21	1		122.00	122.00
1321557C2	TUBE	1		275.00	275.00
1329214C1	KIT-HYD. FILTER	1		129.00	129.00
1338287C3	ARM(LH) -FEEDER	1		170.00	170.00
135270	SCREW(5/16X3/4"	8 O		.95	7.60
137827A1	SOCKET, LIGHT	1		27.75	27.75
1380185	NUT, 5/8 GR5	8		.28	2.24
140311A3	GAS STRUT	1		60.00	60.00
1540BQ	QT/15W40 BULK	22		4.85	106.70
163024	SEAL	2		13.50	27.00
1740DX	CHAIN(IN.) -#50	180		.70	126.00
1741DX	CHAIN(IN.) -#60H	30		1.17	35.10
176508C1	BOLT-FEEDER CON	2		65.75	131.50
182322C1	SUPPORT ASSY.	1		178.00	178.00
182774C91	CHAIN-ELEV. DRV	1		108.00	108.00
187217C1	SPACER-FEEDER C	2		14.25	28.50
187218C2	BOLT-DRUM SUPPO	1		15.00	15.00
192527C1	SEAL	1		32.00	32.00

CONTINUED ON PAGE 05

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	2388	2463			
193414C2	BOARD-GRAIN BED	5		33.25	166.25
194394C1	HUB	1 N		210.00	210.00
1978048C3	SHAFT/SEAL	1		237.00	237.00
1989217C1	BELT 1680 - 168	1		125.00	125.00
247752A1	FILTER-CAB AIR	1		78.00	78.00
25195	LINK-#40 CONN.	1		1.55	1.55
253462A1	RING, SPECIAL	1 N		34.50	34.50
253469A1	COLLAR	1 N		174.00	174.00
253533A1	HUB	1 N		79.00	79.00
278927A1	BRG. BALL	2		89.25	178.50
314148R1	SPACER	2		6.05	12.10
336513A1	DIPSTICK	1		88.50	88.50
386188A1	*CONCAVE,LGE FR	1		825.00	825.00
388771A1	SHAFT	1 N		570.00	570.00
389071A1	SHAFT,FEEDER	1		310.00	310.00
405720A1	SUPPORT	1 N		223.00	223.00
411042A1	COUPLING, SPLIN	1		285.00	285.00
413159A2	BELT,ROTOR 2388	1		470.00	470.00
428470A1	STIFFNER	1 N		98.75	98.75
440498A3	BELT	1		123.00	123.00
442832A1	KIT,CHOPPER KNI	4		56.75	227.00
47428492	DRUM	1		825.00	825.00
47468289	BAT KIT,80'S CU	1 N		350.99	350.99
47471	KEY(#15)-WOODRU	1		5.10	5.10
47508387	BEARING, BALL	7 O		43.00	301.00
47508396	COLLAR	2		11.50	23.00
47577178	BEARING(209KRRB	2		60.00	120.00
47577183	COLLAR	6		8.15	48.90
477-73116	BOLT(5/16X1)-SL	4		1.20	4.80
488837C1	NUT	2		2.70	5.40

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	2388	2463			
495-81065	WASHER	8	O	2.45	19.60
50591	FLANGE	4		3.25	13.00
541857R92	SPROCKET (15T) #6	1		41.75	41.75
681627	GEAR	1	N	900.00	900.00
700703319	SCREW (1/2"NC) SE	4		3.15	12.60
73344310	80W90/1-QT	2		8.40	16.80
73344319	75W90/1-QT	7		10.50	73.50
781754	RING, SEAL	2		24.75	49.50
785210	LINK-#60H CONN.	1		3.15	3.15
84158592	PIN, LOCK	2		3.40	6.80
84229397	FILTER, ENGINE O	1		63.25	63.25
84330070	BEARING 1"	6	O	14.75	88.50
84330074	KIT-BEARING & C	2		53.00	106.00
84330111	BEARING, BALL	2		27.75	55.50
84557099	FILTER, FUEL	1		17.75	17.75
84557704	FILTER, FUEL 25M	1		27.25	27.25
84605017	FILTER, WATER	1		21.00	21.00
86575514	BEARING, BALL	1		121.00	121.00
86624169	WASHER (1") -COMB	7		2.45	17.15
86998333	FLTR, AIR OUTER	1		152.00	152.00
87000778	PLUG	1		2.55	2.55
87034815	LINK-#50 CONN.	2		1.75	3.50
87105748	CORD (72") -HEATE	1		58.25	58.25
87283349	LINK-A557 CONNE	3		6.20	18.60
87299392	HAIR PIN, 3/32"	2		.09	.18
87302107	SPROCKET (17T) -I	1		27.25	27.25
87315913	SPROCKET ASSY.	1		770.00	770.00
87375653	GEAR	4		30.25	121.00
87429394	SEAL, AIR SCREEN	1		90.75	90.75
87515814	SHAFT	1		47.00	47.00

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X

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Kimball	Willmar	Glencoe	St. Martin	Mankato	Alden	St. Cloud	Eyota
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STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
S006310	combine	3738	JJC0274029		
	2388	2463			
87561634			WEAR LINER,AUGE	1 M 1300.00	1300.00
87575			PIN, SPLIT (COT	3 M 4.55	13.65
87591960			BEARING, BALL	2 34.25	68.50
87612310			BRACKET	1 63.00	63.00
87613289			WASHER (21/32") -	4 6.50	26.00
87678413			SPROCKET	1 N 280.00	280.00
87682687			BULB (65W) -FLOOD	1 20.75	20.75
87691619			SPROCKET (7T) ELE	1 69.25	69.25
87695582			CONNECTOR	2 6.70	13.40
88902			NUT, LOCK	2 M .22	.44
896-16010			WASHER	2 3.30	6.60
9847313			BULB	1 22.25	22.25
			PARTS		14164.68
			LABOR		9462.00
			SUBLET		362.50
11100004			SEGMENT TOTAL==>		23989.18

SEGMENT# 3 C ES106 N/A	01/03/23 01/05/23	
BLOW OFF FOR INSPECTION		
	LABOR	450.00
11100004	SEGMENT TOTAL==>	450.00

SEGMENT# 4 C ES101 NA 01/03/23 01/03/23
REPAIR ROTOR GEARBOX
COMPLAINT:
Does not shift.
CAUSE:
The dowels on the shift forks had snapped off leaving it in
3rd gear.
CORRECTION:

CONTINUED ON PAGE 08

X

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Removed belts from rotor and pto. Removed all shields to get at the rotor clutch removed. Took the rotor clutch off. Took top bracket apart that holds gear box in. Then took bottom bracket off and blocked the rotor so it could not drop. Pulled the rotor gear box out. Took the shift lever off and split the gear box open. As soon as opening the gear box found that the pin that shifts 1st and 2nd gear was snapped off. Removed gears and the shift forks and pushed the pins out of the shift forks. Cleaned up the holes and installed new pins and rollers in the forks. Reinstalled the gears and shift forks into gearbox. Put the gearbox back together. Took both front and rear seals out and put new ones in because it was leaking. Reinstalled the gearbox into the combine and put braces back on. Reinstalled clutch and started to refill gear box and found the breather was plugged. Replaced breather and filled with 1.5 gallons of hy-trans. Installed belts and shields. Ran the combine and shifted to all gears high, medium, and low. Ran great shifts smooth. Reinstalled the 2 concave bars found they were bent bad and would not go in. Went to go drive it out and saw there was oil draining out of the breather of the transmission. Drained the transmission and found there was 10 gals in the transmission only supposed to be 4 gal. Went to the hydraulic tank and found it was empty meaning the drive motor or the brakes were leaking into the trans. Unbolted the drive motor and slide it out so I could run the motor to check for leaks but it did not leak. Reinstalled the drive motor. Disconnected the lines for the brakes and pressure tested each port. Found that the left brake

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pressure. Right service brake held pressure but the park brake did not. Removed the right drive line and removed the brake housing. Found that the housing was warped. Cleaned the mating surfaces and ran a silicone bead around the surface. Installed new brake housing and torqued the bolts down. Installed the drive line and refilled the trans. Refilled the hydraulic tank and rans the combine and tested brakes. Retightened all the lines and put cage back on the trans.

B96349	KIT, CHOPPER KNI	10-	40.50	405.00-
HTBQ	QT/HY-TRAN BULK	24	5.10	122.40
ZF	FREIGHT/SHIPPIN	2	32.96	65.92
194051C1	SEAL-COMBINE RO	2	28.50	57.00
213-325	CLEVIS, 5/16	1 M	56.00	56.00
219-433	BREATHHER	1	14.25	14.25
236388A1R	BRAKE ASSY-COMB	1	1830.00	1830.00
236388A1C	CORE-BRAKE		750.00	750.00
236851A1	ROLLER	2 N	18.75	37.50
37-1420	DOWEL	2 M	4.70	9.40
427-5094	PIN, CLEVIS	3	3.00	9.00
87402650	ARM	1 N	111.00	111.00
	PARTS			2657.47
	LABOR			2100.00
11100004	SEGMENT TOTAL==>			4757.47

SEGMENT# 5 C ES106 N/A 01/03/23 01/04/23
2388 WASH OUTSIDE OF COMBINE

	LABOR	588.00
11100004	SEGMENT TOTAL==>	588.00

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	2388	2463			

***** WORK ORDER TOTALS *****

PARTS	16822.15
LABOR	13198.50
SUBLET	362.50
SHOP SUPPLIES	75.00
DISCOUNT	3345.04-
SUB TOTAL==>	27113.11
MN SALES TAX 7.125%	.01
ON ACCOUNT	27113.12

CR JP

X

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	2388	2463			

Our highly trained and skilled team of technicians are proud to serve the needs of the agricultural, consumer and construction communities.

SEGMENT# 1 C ES013 NA 08/02/23 08/03/23

2388 feeder chain broke

CORRECTION:

Replaced the feeder chain and adjusted chain tension

Didn't find anything else wrong

3750 engine 2579 sep

Recovered the a/c system not much in there

Pulled a vacuum and it held for 1 hour and a half

Changed the system and was cooling good

5 lbs of 134A

ADDITIONAL DESCRIPTION:

Scott driving in combine this afternoon..

R134A-12OZ	FREON,12OZ CAN	5	17.95	89.75
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87283349	LINK-A557 CONNE	2	6.20	12.40
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90410215	CHAIN,FDR 54"	1	1444.44	1444.44
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PARTS	1546.59
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11120004	60207204	SEGMENT TOTAL==>	1546.59
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***** WORK ORDER TOTALS *****

PARTS	1546.59
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INTERNAL TOTAL	1546.59
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X

Received By

Kimball 320-398-3800	Willmar 320-235-4898	Glencoe 320-864-5531	St. Martin 320-548-3285	Mankato 507-387-5515	Alden 507-874-3400	St. Cloud 320-251-2585	Eyota 507-545-2000
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SERVICE

Arnold's of St. Martin
374 Industrial Drive • St. Martin, MN 56376
Phone: (320) 548-3285
www.arnoldsinc.com



Ship To: IN STORE PICKUP

Invoice To: SCOTT WITTKOP
37252 245TH AVE
ALBANY MN 56307

Branch		
ST. MARTIN		*REPRINT*
Date	Time	Page
08/09/23	23:32:13 (B)	01
Account No	Phone No	Inv No
WITTK001	3208158239	W13686
Ship Via		Purchase Order
Tax ID No		
ST3		
		Salesperson
		KO1

SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
S006310	combine	3755	JJC0274029		
	2388	2463			

Our highly trained and skilled team of technicians are proud to serve the needs of the agricultural, consumer and construction communities.

SEGMENT# 1 C CUST N/A 08/04/23 08/04/23

2388 feeder house chain issue

CORRECTION:

Service call to diagnose feeder housing chain making noise.
Found bearing on front right lower feeder drum is out.
Removed lower feeder drum install new drum new bearings and right arm.

Found all feeder chain slats were loose. Could be from factory or could be from feeder slats hitting the front feeder face. Tightened all the screws on all feeder chain slats.

Found feeder chain hitting front feeder face.
Removed Bean Head again and tipped front feeder face Forward to mid position.

ADDITIONAL DESCRIPTION:

service call

1330461C1	FLANGE-FEEDER D	4	8.25	33.00
1338288C3	ARM(RH) -FEEDER	1	167.00	167.00
47428492	DRUM	1	825.00	825.00
47508396	COLLAR	2	11.50	23.00
84184082	NUT, LOCK FDR SL	12	.50	6.00
84330111	BEARING, BALL	2	27.75	55.50
	PARTS			1109.50
11120004	60207204	SEGMENT TOTAL==>		1109.50

***** WORK ORDER TOTALS *****
CONTINUED ON PAGE 02

X

Received By

Kimball	Willmar	Glencoe	St. Martin	Mankato	Alden	St. Cloud	Eyota
320-398-3800	320-235-4898	320-864-5531	320-548-3285	507-387-5515	507-874-3400	320-251-2585	507-545-2000

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SERVICE INVOICE

STK#/FLEET#		HRS	PIN/EIN	WARRANTY DATE	HRS
S006310	combine	3755	JJC0274029		
	2388	2463			

PARTS	1109.50
INTERNAL TOTAL	1109.50

X

Received By

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