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BUTLER MACHINERY COMPANY

CUSTOMER INVOICE REPRINT

SOLD TO	GALEN OPP 5862 44TH AVE SE NAPOLEON ND 58561-9742	SHIP TO
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STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
07	C70235			19MAY2023	07W00106971	1
SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
	470817	14FEB2023	0744195			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.	
	AG	MT875C	C0875EDNLG1026	2748.0	M011555	
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE	

AT THE FARM SITE

PERFORM PM 4

COMPLAINT: PM4 AND REPAIRS.
CAUSE: TRACTOR NEEDS PM4 AND INSPECTION DONE.
CORRECTION: REMOVED TRANSMISSION AND HYDRAULIC FILTERS. CUT THE FILTERS OPEN AND INSPECTED FOR METAL. REMOVED SUCTIONS SCREENS AND CLEANED METAL OUT OF SUCTION SCREEN. INSTALLED NEW TRANSMISSION AND HYDRAULIC FILTERS. REINSTALLED SUCTION SCREENS, FILLED HYDRAULIC, AND TRANSMISSION. DRAINED REACTION ARMS AND FILLED REACTION ARMS. REMOVED BOGIE WHEEL CAPS AND REINSTALLED BOGIE WHEEL CAPS WITH NEW GASKETS, TORQUING COVERS TO 18 FT/LBS. REFILLED BOGIE WHEELS. DID A VALVE ADJUSTMENT AND CHECKED INJECTOR HEIGHT. DRAINED AND CHANGED OILS IN THE FRONT IDLERS. INNER AND OUTER BOTH. INSPECTED THE TRACKS AND THE UNDERCARRIAGE COMPONENTS. 2 BOGIE WHEELS HAD RUBBER FLAKING OFF. ALL 4 FRONT IDLERS WERE LEAKING OIL. THE SEALS NEED REPLACED. RINSED TRACTOR OFF.

SEGMENT 01 TOTAL

F/R P/L 4351.00 *
4351.00 T

REPLACE STARTER SOLENOID

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RIGHT

COMPLAINT: THE RIGHT STARTER NEEDS REPLACED.
 CAUSE: STARTER FAULTY.
 CORRECTION: REMOVED THE RIGHT HAND SIDE STARTER
 AND REPLACED IT. TURNED THE OLD STARTER IN FOR A
 CORE.

1	502282R1		STARTER/REMAN	S	1310.48	1310.48
1			CORE CHARGE	S	228.02	228.02
1-			CORE CREDIT	S	228.02	228.02-
TOTAL PARTS					SEG. 03	1310.48 *
TOTAL LABOR					SEG. 03	363.00 *
SEGMENT 03 TOTAL						1673.48 T

TEST/CHECK & ADJUST HYDRAULIC SYSTEM

COMPLAINT: TEST AUX REMOTES TO MAKE SURE THEY
 WORK.
 CAUSE: NOISE CONCERN.
 CORRECTION: OPERATED VALVES WHILE RUNNING MACHINE
 FOR NOISE CONCERN, ALL REMOTES WORKED DURING THAT
 TIME. NO FAULTS OR CONTROL ISSUES. NOTHING ELSE

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SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
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WAS CHECKED. DUE TO THE TIME RESTRAINT ON GETTING MACHINE BACK TO CUSTOMER.

2	CH148-8395		PLUG/AS-8STOR HEX S	2.02	4.04
1	505183D1		PLUG/ASY MAGNETIC S	11.50	11.50
			TOTAL PARTS	SEG. 05	15.54 *
			TOTAL LABOR	SEG. 05	16.50 *
			SEGMENT 05 TOTAL		32.04 T

REPLACE BOGIE

CUSTOMER SUPPLIED 1 BOGIE.

COMPLAINT: NEED TO REPLACE BOGIES.
CAUSE: 5 BOGIES WERE DELAMINATED.
CORRECTION: REPLACED 5 BOGIES THAT WERE DELAMINATED AND CUSTOMER HAD ONE THAT WAS ONLY PARTIAL, BUT WANTED IT REPLACED ANYWAY. THERE WERE A COUPLE BOGIES ON BACKWARDS AND CUSTOMER ASKED THAT THEY BE SWAPPED AROUND.

5	548350D3R		ROLLER-MID-REMAN S	452.74	2263.70
5			CORE CHARGE S	184.59	922.95
5-			CORE CREDIT S	184.59	922.95-

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07	C70235			19MAY2023	07W00106971	4

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	AG	MT875C	C0875EDNLG1026	2748.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
			TOTAL PARTS	SEG. 07	2263.70 *
			TOTAL LABOR	SEG. 07	424.00 *
			SEGMENT 07 TOTAL		2687.70 T

TROUBLESHOOT DIFFERENTIAL

COMPLAINT: LARGE AMOUNT OF METAL FOUND IN DIFFERENTIAL SUCTION SCREEN DURING PM4.
 RESULTANT DAMAGE: METAL IN DIFFERENTIAL.
 CORRECTION: METAL FLAKES, MED TO SMALL, AND LARGE PIECED OF WHAT LOOKS LIKE TIPS OF GEAR TEETH.
 TRANSMISSION SCREEN WAS CLEAN. IMPLEMENT AND TRANSMISSION FITLERS HAD SOME FINE METAL, NO PACKING. IMPLEMENT CASE DRAIN WAS CLEAN. STEERING CASE DRAIN FILTER WAS ORIGINAL, STILL PAINTED, AND THAT HAD MINIMAL SPECS OF METAL. MACHINE WOULD HAVE TO BE REFILLED WITH OIL AND TAKEN OUT TO TEST DRIVE TO TRY AND IDENTIFY A PROBLEM. MACHINE WAS ROADED AND OPERATED, DID NOTICE A SLIGHT NOISE, BUT IT WAS NOT CONSISTENT OR VERY NOTICEABLE, IF YOU WERE NOT LOOKING FOR IT. DID NOT HEAR ANYTHING THAT WOULD STOP THE MACHINE FROM RUNNING, BUT

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THERE WAS SOMETHING GOING. CUSTOMER HAD TO USE MACHINE FOR SPRING PLANTING AND WAS AWARE OF THE POTENTIAL RISK. WOULD TAKE MACHINE BACK AND CONTINUE TO USE TILL PROBLEM CAN BE FURTHER TROUBLESHOOT POST PLANTING.

TOTAL LABOR SEG. 30 247.50 *
SEGMENT 30 TOTAL 247.50 T

REPLACE FUEL LEVEL GAUGE SENSOR

COMPLAINT: FAULTY FUEL LEVEL SENSOR.
CAUSE: INTERNAL FAILURE.
CORRECTION: UNPLUGGED SENSOR AND PLUGGED NEW ONE IN. READ 3/4 FULL WHERE THE SENSOR WAS AT. REPLACED SENSOR AND READS A FULL TANK. TANK WAS ALSO FULL OF FUEL, SO IT WAS ACCURATE.

1 CH194-7620 SENSOR/AS. - FUEL S 440.00 440.00
TOTAL PARTS SEG. 35 440.00 *
F/R LBR 165.00 *
SEGMENT 35 TOTAL 605.00 T

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TRANSPORT MACHINE					
2.00	M011555		INBOUND HAULING		1400.28
			TOTAL MISC CHGS	SEG. 9A	1400.28 *
			SEGMENT 9A TOTAL		1400.28 T

TRAVEL TO/FROM MACHINE					
1.00			NT SERV ZONE 5		425.00
			TOTAL MISC CHGS	SEG. 9B	425.00 *
			LESS 100%-MISC		425.00 -*
			SEGMENT 9B TOTAL		.00 T

			HANDLING CHARGE		354.34 T
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* * * INVOICE COPY * * *

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	639190	06JUL2023	0745631			
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JMS BMC						
WASH MACHINE						
			F/R LBR		845.00 *	
			SEGMENT WM TOTAL		845.00 T	

TROUBLESHOOT MACHINE BEFORE DISASSEMBLY

COMPLAINT: DEBRIS WAS FOUND IN DIFFERENTIAL SUCTION SCREEN.
 CAUSE: METAL FOUND.
 RESULTANT DAMAGE: METAL IN SYSTEM
 CORRECTION: MACHINE HAD SHIELDS REMOVED, WASHED, AND BROUGHT IN, AND PLACED ON STANDS, THEN UNDERCARRIAGES WERE REMOVED, GAUGES WERE CONNECTED TO MACHINE, FULL SYSTEM PRESSURE TEST WAS PERFORMED, TRANSMISSION CALIBRATION PASSED, MINOR ADJUSTMENTS CAN BE MADE TO MACHINE POST REPAIR, ONLY ISSUE FOUND WAS THE PARK BRAKE FAILED THE LEAKDOWN TEST, SO IT MAY HAVE FAILED O-RING ON PISTON HOUSING. SO THEN POWERTRAIN WAS DRAINED AND SCREENS REMOVED, MINIMAL DEBRIS FOUND IN DIFF SCREEN, TRANSMISSION SCREEN WAS CLEAN, REMOVED AND CUT FILTERS, FOUND MINIMAL METAL IN TRANSMISSION AND HYD RETURN FILTER. LOOKS LIKE

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MACHINE HAS NOT BEEN PRODUCING MORE METAL SINCE LAST SERVICE, AND THAT IT IS CLEANING UP A BIT. CAB WIRING, HOSES, A.C 4.5.LBS REMOVED, CABLES ALL REMOVED, AND CAB WAS LIFTED OFF. THEN FUEL TANK HOSES, WIRING AND FUEL TANKS WERE LIFTED OFF MACHINE, MACHINE AND TANKS WERE CLEANED OF DEBRIS, THEN PTO WAS REMOVED AND INSPECTED, NO DAMAGES FOUND, THE LEFT AND RIGHT FINALS WERE REMOVED, NO DAMAGES FOUND THEIR EITHER. DIFFERENTIAL STEERING AND BRAKES WERE REMOVED, FOUND SOME METAL ON RIGHT SIDE, AND ALSO FOUND 1 OF THE SEALING RINGS IN DIFF STEER WAS MISSING COMPLETELY, DID NOT SEE ANY VISIBLE SIGNS OF DAMAGE TO ANY OF THE GEARS IN THAT SIDE, CHECKED BACKLASH AND FOUND IT WAS HIGH, AT .021 IN, SPEC IS .012-.015 IN, REMOVED THE BUCKET ASSEMBLY AND CHECKED ROLLING TORQUE OF THE RING GEAR, FOUND IT WAS 5-10 IN.LBS. SPEC IS 35-45 ROLLING TORQUE. THEN INSPECTED PINION, FOUND THE ROLLERS ON BEARINGS LOOKED TO BE A BIT LOOSE. ABLE TO WIGGLE ROLLERS, SO SPLITTING OF THE DIFF OFF OF TRANSMISSION WAS TO BE NEXT, SINCE PINON LOOKS LOOSE, AND PARK BRAKE LEAK, SO PUMP DRIVE UNIT WAS REMOVED FROM MACHINE, LINES HOSES, ECT. THEN DIFF CASE WAS SUPPORTED AND REMOVED FROM MACHINE, REMOVED THE PARK BRAKE FROM PINION, FOUND THE MOUNTING O-RING FAILED. THEN CHECKED ROLLING TORQUE OF THE PINION AND FOUND IT AT 0-5 IN.LBS. SPEC IS 45-55 IN.LBS. SO THEN PINION WAS PRESSED OUT OF THE HOUSING, INSPECTED THE BEARING

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BUTLER MACHINERY COMPANY

CUSTOMER INVOICE REPRINT

SOLD TO	SHIP TO
	GALEN OPP 5862 44TH AVE SE NAPOLEON ND 58561-9742

STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
07	C70235			26AUG2023	07W00108751	3
SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.			
	639190	06JUL2023	0745631			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.	
	AG	MT875C	C0875EDNLG1026	2882.0	M011555	
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE	

AND GEAR AND FOUND NO DAMAGES. STILL COULD NOT FIND A DEFINITE SOURCE OF THE METAL, SO STEERING PLANETARIES WERE DISASSEMBLED FURTHER AND ONLY THING THAT WAS FOUND WAS WHERE THE SEALING RING WAS MISSING. THE CLOSEST PLANET GEARS HAD DAMAGES TO THE EDGES OF THE PLASTIC THRUST WASHERS, WHICH WOULD HAVE BEEN CAUSED BY THE METAL BEING CHEWED UP BY THE PLANET GEARS. THERE WAS NOT DAMAGED TO ANY OF THE TEETH, SO BEING THE TRANSMISSION WAS CLEAN, MAGNET WAS CLEAN, AND THERE WAS NOT SECONDARY DAMAGES FOUND THAT WERE VISIBLE TO METAL PARTS. AND THE DIFF MAGNET WAS FULL OF SIMILAR METAL TO WHAT WAS FOUND IN SCREEN THIS SPRING. SO RECOMMEND REPLACING THE MISSING SEALING RING, DAMAGED THRUST WASHERS, AND CLEAN, RESEAL, AND PUT DIFFERENTIAL BACK INTO OPERATION. SO DIFF CASE WAS CLEANED, PRESSURE WASHED OUT AND PROTECTED. THEN PINION WAS INSTALLED, AND SET UP TO 50 IN. LBS ROLLING TORQUE. THEN DISASSEMBLED THE PARK BRAKE HOUSING, CLEANED, CHECKED FOR WARPAGE, FOUND NONE, RESEALED AND INSTALLED IT BACK ONTO CASE, REPLACED DOWEL PINS FOR BRAKES DUE TO SCORING, AND ASSEMBLED PARK BRAKE, PRESSURE TESTED PARK BRAKE AND HELD PRESSURE. PREPPED AND INSTALLED DIFFERENTIAL ONTO TRANSMISSION WITH SEALER, AND TORQUED BOLTS TO SPEC. THEN CLEANED UP AND SET ROLLING TORQUE ON RING GEAR HOUSING TO 35 IN. LBS, THEN INSTALLED INTO CASE, SET BACKLASH TO .014 INCH. THEN ASSEMBLED STEERING PLANETS, RESEALED

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UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	AG	MT875C	C0875EDNLG1026	2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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SERVICE BRAKES AND ASSEMBLED DIFFERENTIAL STEERING, AND TORQUED BOLTS, THEN CLEANED AND INSTALLED FINALS, TORQUED BOLTS, THEN CLEANED AND INSTALLED PTO, TORQUED BOLTS, INSTALLED PUMP DRIVE, HOSES, LINES, INSTALLED FUEL TANKS, WIRING, HOSES, ETC., INSTALLED CAB, RAN WIRING, HOSES, ETC. FOR CAB IN REVERSE ORDER, PULLED VAC ON A.C. A.C FAILED VAC TEST. ALSO PARK BRAKE SOLENOID WITH SOLENOID #1 WIRING HAD TO BE REPLACED DUE TO CONNECTOR BEING SEIZED FROM CORROSION, SO NEW COIL/SOLENOID DUE TO THE CORROSION. OIL WAS REFILLED, AND MACHINE WAS STARTED, TRACTOR WAS PRESSURE TESTED, ADJUSTED ALL SYSTEMS, SEE ATTACHMENT, BLEEDED BRAKES, CALIBRATED TRANSMISSION, AND INCHING PEDAL, OPERATED ALL REMOTES, NO ISSUES, KINDEY LOOPED MACHINE TO ISO 16/12, SHIELDS INSTALLED AND UNDERCARRIAGES INSTALLED AND TORQUED TO SPEC. MACHINE WAS LOWERED AND STANDS REMOVED. MACHINE WAS TAKEN OUT, WASHED OFF, TOUCHED UP PAINT, ROADED, CALIBRATED STEERING SERVO'S AND VALIDATED OIL ONE AGAIN AT 124 DEGREES. BOTH TRACKS WERE RUNNING COOL, 2 DEGREES DIFFERENCE. NO PROBLEMS FOUND, NO LEAKS, NO ABNORMAL NOISES.

TOTAL LABOR SEG. 01 709.50 *
SEGMENT 01 TOTAL 709.50 T

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	07	C70235			26AUG2023	07W00108751	5
SHIP VIA				INV. SEQ.	DOC. DATE	REFERENCE NO.	
				639190	06JUL2023	0745631	
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	AG	MT875C	C0875EDNLG1026	2882.0	M011555		
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE		
----- REMOVE & INSTALL UNDERCARRIAGE BOTH SIDES F/R LBR 1567.50 * SEGMENT 02 TOTAL 1567.50 T -----							
REMOVE & INSTALL FINAL DRIVE BOTH SIDES F/R LBR 2475.00 * SEGMENT 03 TOTAL 2475.00 T -----							
REMOVE & INSTALL POWER TAKEOFF DRIVE F/R LBR 1980.00 * SEGMENT 04 TOTAL 1980.00 T -----							
DISASSEMBLE & ASSEMBLE DIFFERENTIAL FOR REPAIR DETERMINATION							
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UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
AG		MT875C	C0875EDNLG1026	2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
8	3S-2708		PIN	5.40	43.20
2	5P-6718		SEAL-O-RING	7.50	15.00
8	8E-8316		DISC	11.46	91.68
8	8L-2777		O RING	5.07	40.56
2	8T-8730		CONNECTOR	1.39	2.78
2	131-3718		SEAL	24.22	48.44
1	155-2270		PLUG KIT	5.21	5.21
1	188-0632		SEAL-BRAKE	9.41	9.41
1	188-0633		SEAL-BRAKE	16.62	16.62
75	1556218BR		MTO BAR-BLK	14.02	1051.50
1	184-1695		SEAL	94.95	94.95
2	188-0635		SEAL	43.95	87.90
4	2Y-7489		DOWEL	34.99	139.96
1	200-4327		VALVE	303.32	303.32
1	207-5993		SCREEN	262.42	262.42
2	213-3270		SEAL	78.95	157.90
2	501771D1		FILTER/ASY-HYD	17.95	35.90
1	517131D1		MAGNET	12.40	12.40
2	534039D1		ELEMENT,FILTER	103.65	207.30
TOTAL PARTS				SEG. 05	2626.45 *
TOTAL LABOR				SEG. 05	4125.00 *
SEGMENT 05 TOTAL					6751.45 T

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07	C70235			26AUG2023	07W00108751	7

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
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UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
AG	MT875C	C0875EDNLG1026		2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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REMOVE & INSTALL CAB

4	1-1962		Butt Connector S	.49	1.96
			TOTAL PARTS	SEG. 07	1.96 *
				F/R LBR	1732.50 *
			SEGMENT 07 TOTAL		1734.46 T

REMOVE & INSTALL FUEL TANK

			BOTH SIDES		
				F/R LBR	1732.50 *
			SEGMENT 08 TOTAL		1732.50 T

REMOVE & INSTALL DIFFERENTIAL

1	4J-0522		SEAL-O-RING S	2.68	2.68
2	4J-5477		SEAL O RING S	1.21	2.42
1	4M-0189		SEAL O RING S	5.80	5.80
10	5K-9090		SEAL O RING S	1.61	16.10
7	6V-8397		SEAL S	1.29	9.03
8	6V-8398		SEAL O RING S	1.32	10.56
10	6V-8400		SEAL-O-RING S	1.78	17.80

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07	C70235			26AUG2023	07W00108751	8

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	639190	06JUL2023	0745631

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	AG	MT875C	C0875EDNLG1026	2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
5	6V-9746		SEAL O RING S	1.46	7.30
1	149-0231		SEAL-O-RING N	4.25	4.25
1	400103X1		O-RING N	3.59	3.59
3	400588X1		SEAL/RECT-45 OD, 4N	5.95	17.85
1	400598X1		CLIP/31.8 ID, M10 N	3.19	3.19
			TOTAL PARTS	SEG. 09	100.57 *
				F/R LBR	1897.50 *
1.00			EXPEDITED FRT		..38
			TOTAL MISC CHGS	SEG. 09	.38 *
			SEGMENT 09 TOTAL		1998.45 T

TEST AFTER REPAIR MACHINE

TOTAL LABOR	SEG. 10	792.00 *
SEGMENT 10 TOTAL		792.00 T

KIDNEY LOOP TRANSMISSION

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	639190	06JUL2023	0745631

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
AG		MT875C	C0875EDNLG1026	2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
1	FLUIDBTL		FLUID SAMPLE S	17.00	17.00
			TOTAL PARTS	SEG. 11	17.00 *
			TOTAL LABOR	SEG. 11	412.50 *
			SEGMENT 11 TOTAL		429.50 T

REPLACE GASKET / SEAL HYDRAULIC CONTROL VALVE

COMPLAINT: OIL LEAKING FROM VALVE STACK.
 CAUSE: SEALS BAKED IN BETWEEN STACKS.
 RESULTANT DAMAGE: OIL MESS, BUILDUP.
 CORRECTION: REMOVED THE PLUGS AT BOTTOM, DRAINED STACK, AND DISASSEMBLED STACK. WASHED ALL VALVES CLEAN OF DEBRIS, AND CLEANED SURFACES AS NEEDED. INSTALLED NEW SEALS ON SECTION JOINTS, ASSEMBLED IN REVERSE ORDER, AND TORQUED STACK TO 36 FT. LBS. CONNECTED WIRING AND COVER. ALSO REPLACED TIP SEALS AT SAME TIME IN COUPLERS.

1	2S-4078		SEAL S	2.48	2.48
1	6V-8397		SEAL S	1.29	1.29
1	7M-8485		SEAL S	2.14	2.14
4	8L-2777		O RING S	5.07	20.28
10	146-4350		SEAL S	2.87	28.70

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	AG	MT875C	C0875EDNLG1026	2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
1	527312D1		KIT/SEAL, SECTION S	84.95	84.95
5	527367D1		KIT, SEAL S	97.59	487.95
			TOTAL PARTS	SEG. 20	627.79 *
			TOTAL LABOR	SEG. 20	429.00 *
			SEGMENT 20 TOTAL		1056.79 T

REPLACE FUEL TANK STRAINER

COMPLAINT: FUEL TANK STRAINER TO BE REPLACED PROACTIVELY DUE TO AGE.
 CAUSE: SINCE ACCESS WAS AVAILABLE TO THIS MAINTENANCE ITEM.
 RESULTANT DAMAGE: SCREEN PLUGGED WITH BLACK DEBRIS, POOR FLOW.
 CORRECTION: PULLED VAC ON TANK WHILE ABLE AND REMOVED THE SCREEN AND FITTING. SWAPPED IN NEW ONE AND ASSEMBLED.

1	CH221-3265		STRAINER/(SUCTION)S	57.90	57.90
			TOTAL PARTS	SEG. 21	57.90 *

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SOLD TO	GALEN OPP	SHIP TO
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STORE	CUSTOMER NUMBER	YOUR ORDER NUMBER	SALESMAN	INVOICE DATE	INVOICE NUMBER	PAGE
07	C70235			26AUG2023	07W00108751	11

SHIP VIA	INV. SEQ.	DOC. DATE	REFERENCE NO.
	639190	06JUL2023	0745631

UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
	AG	MT875C	C0875EDNLG1026	2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
			TOTAL LABOR	SEG. 21	165.00 *
			SEGMENT 21 TOTAL		222.90 T

TROUBLESHOOT AIR CONDITIONER FOR LEAKS

COMPLAINT: A/C FAILED VACUUM TEST.
 CAUSE: WON'T HOLD VAC.
 RESULTANT DAMAGE: SYSTEM LEAKING.
 CORRECTION: VACUUM TEST FAILED DURING REPAIR OF MACHINE. SO SYSTEM WAS PRESSURIZED WITH NITROGEN TO 275 PSI AND SOAPED DOWN, NO PRESSURE LEAKS FOUND. SYSTEM HAD COMPRESSOR DISCONNECTED FROM LINES, LINES CAPPED, AND SYSTEM WAS PULLED IN VAC AGAIN. THIS TIME IT HELD WITH NO DROP AT ALL. SO PROBLEM WAS IN THE COMPRESSOR.

TOTAL LABOR	SEG. 23	148.50 *
SEGMENT 23 TOTAL		148.50 T

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07	C70235			26AUG2023	07W00108751	13
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	639190	06JUL2023	0745631			
UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.	
	AG	MT875C	C0875EDNLG1026	2882.0	M011555	
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE	

REPLACE PULLEY(S)

COMPLAINT: A/C SMOOTH IDLER WAS LOCKED UP.
 CAUSE: BEARINGS FAILED.
 RESULTANT DAMAGE: NEED TO REPLACE PULLEY.
 CORRECTION: REPLACED WITH NEW, WHILE BELT WAS OFF FOR A.C COMPRESSOR.

1	192-1563		IDLER AS.	S	126.14	126.14
			TOTAL PARTS	SEG. 25		126.14 *
			TOTAL LABOR	SEG. 25		16.50 *
			SEGMENT 25 TOTAL			142.64 T

TROUBLESHOOT AIR CONDITIONER

OPERATION COMPLAINT OF INCOSISTANT TEMPERATURE WHE RUNNING AT NIGHT.

COMPLAINT: CUSTOMER STATED WHEN OPERATING A.C AT NIGHT, TEMPERATURE WAS NOT CONSISTENT IN CAB.
 RESULTANT DAMAGE: INCONSISTENT TEMPERATURES.
 CORRECTION: WHILE MACHINE WAS OPERATED AND RAN ON

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QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE	

ROAD TESTS. A.C WAS RAN AT MAX COOL. WAS RUNNING 34 DEGREES EVAP TEMP. 42 DEGREES DUCT TEMP, AND CAB WAS AROUND 66 DEGREES. RAN IN BOTH MANUAL AND AUTO MODES. AUTO MODE FUNCTIONED BY INCREASING FAN SPEED WHEN REQUIRED TO MAINTAIN SET TEMP. SOLAR SENSOR WAS WORKING AS IT SHOULD. SO WHEN TEMPERATURE CHANGE WAS REQUIRED, THE WATER VALVE OPENED TO 100 % AND AS IT NEARS THAT CAB TEMP, IT PARTIALLY CLOSES AND FINALLY SHUTS OFF COOLANT WHEN ACHIEVED THAT TEMP. THAT IS HOW IT WORKS. IN AUTO MODE, IT INCREASES FAN ACCORDINGLY AND CUTS IT DOWN WHEN TEMP WAS REACHED. THESE MACHINE DO NOT HAVE BLEND DOORS TO CONSTANTLY MAINTAIN TEMPS. SO CHANGES CAN BE NORMAL IF THE AIR WHEN IT WAS REGULATING ITSELF. NO ISSUE FOUND. ALL COMPONENTS, SENSORS, ETC. WORKING AS THEY SHOULD.

TOTAL LABOR SEG. 26 99.00 *

SEGMENT 26 TOTAL 99.00 T

REPLACE STEERING COLUMN CYLINDER

COMPLAINT: STEERING COLUMN WOULD ONLY GO DOWN PART WAYS.

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UNIT NUMBER	MAKE	MODEL	SERIAL NUMBER	METER READING	MACHINE ID NO.
AG	MT875C	C0875EDNLG1026		2882.0	M011555

QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE
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CAUSE: POSSIBLE CYLINDER OR ADJUSTMENT ISSUE.
 RESULTANT DAMAGE: STEERING COLUMN LIMITED TILT.
 CORRECTION: REMOVED PLASTIC COVERING AND ADJUSTED CYLINDER SOME, FOUND NO CHANGE. NOW CYLINDER HAD A POINT. IF PUSHED HARD ENOUGH, THE CYLINDER HAD A SPONGY FEEL. SO ISSUE WAS WITHIN CYLINDER VALVING. REMOVED CYLINDER, REPLACED IT, AND ADJUSTED. NOW CYLINDER ALLOWS TILT TO WORK AS IT SHOULD.
 ASSEMBLED IN REVERSE ORDER.

1	CH162-8550		KIT/GAS STRUT	S	189.95	189.95
			TOTAL PARTS	SEG. 28		189.95 *
			TOTAL LABOR	SEG. 28		198.00 *
			SEGMENT 28 TOTAL			387.95 T

REPLACE GASKET / SEAL IDLER/IDLER WHEEL
 RIGHT SIDE BOTH

COMPLAINT: OIL LEAKING FROM RIGHT SIDE IDLERS, BOTH. NEED TO RESEAL.
 CAUSE: SEALS SCORED.
 RESULTANT DAMAGE: OIL LEAK, MESS.
 CORRECTION: DETENSIONED TRACK, REMOVED IDLER

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	AG	MT875C	C0875EDNLG1026	2882.0	M011555	
QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE	
			WEIGHTS, AND RIM. REMOVED COVER AND DRAINED. REMOVED HUB AND SEAL. CLEANED PARTS. INSTALLED NEW SEAL. LEVELED, AND APPLIED MOLY ON SEAL. INSTALLED IN REVERSE ORDER AND TORQUED BOLTS AS REQUIRED. PERFORMED THIS ON BOTH INNER AND OUTER HUBS, TENSIONED TRACK.	F/R PTS 389.00 * F/R LBR 1072.50 *	1461.50 T	
			SEGMENT 29 TOTAL			
<p>REPLACE GASKET / SEAL IDLER/IDLER WHEEL LEFT SIDE BOTH</p> <p>COMPLAINT: LEFT IDLERS LEAKING, BOTH. NEED TO RESEAL. CAUSE: SEAL SCORED. RESULTANT DAMAGE: OIL MESS, LOSS. CORRECTION: REMOVED STEP FOR ACCESS AND DETENSIONED TRACK. REMOVED IDLER WEIGHTS AND RIM. REMOVED COVER AND DRAINED. REMOVED HUB AND SEAL. CLEANED PARTS. INSTALLED NEW SEAL, LEVELED, AND APPLIED. MOLY ON SEAL. INSTALLED IN REVERSE ORDER AND TORQUED BOLTS AS REQUIRED. PERFORMED THIS ON BOTH INNER AND OUTER HUBS, TENSIONED TRACK.</p>						
			SEGMENT 30 TOTAL	F/R PTS 389.00 * F/R LBR 1072.50 *	1461.50 T	
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QUANTITY	PART NUMBER	N/R	DESCRIPTION	UNIT PRICE	EXTENDED PRICE

TRANSPORT MACHINE					
2.00	M011555		INBOUND HAULING		1368.18
			TOTAL MISC CHGS	SEG. 9A	1368.18 *
			SEGMENT 9A TOTAL		1368.18 T

			HANDLING CHARGE		314.81 T
		***	INVOICE COPY	***	

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