



Wallwork™
TRUCK CENTER

wallworktrucks.com

(701)224-1026

4020 Miriam Avenue, Bismarck, ND 58501

**** Reprint ****

Invoice: **252640128**

Date / Hour: 9/21/2015 2:46:16PM

Repair Order: 232252

Customer: 84528

Branch: Bismarck

Total Invoice: \$48,209.80

COD

Page 1 of 5

Bill To: GREG VAN BEEK
9325 4TH AVE SW
POLLACK, SD 57648

Ship To: GREG VAN BEEK
9325 4TH AVE SW
POLLACK, SD 57648
Office Phone: 701-336-7149

Work: 701-336-7149

Shop: 701-336-7149

Customer P/O:

Open Date: 08/24/2015

Completion Date: 09/18/2015

Add User: jwessels

Salesperson: 000

Unit Number: 259582

Model Year: 2009

Make/Model: Kenworth W900

Type: Truck

VIN: 1XKWD49X19J259582

Meter: 631802 Miles

ECM Reading: 17750

Engine Model : ISX 871

Engine S/N : 60813278,recon engine install with 5yr/500k9-21-15

CREDIT CARD ON FILE *****

Task: 1 555-00000 Check and Advise - General Diagostic

Department: 09

Complaint: CHECK AND ADVISE ON

HOLE IN BLOCK. MAKE QUOTES FOR REPAIR

REPRINT

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Correction: CLOCKED ONTO THE TASK. DRAINED THE RADITOR FROM THE COOLANT THAT WAS STILL IN IT. RECOVERED 2.209 LBS OF R 134A AND 1 OZ OF OIL FROM THE A/C SYSTEM. REMOVED RADITOR FROM THE TRUCK, REMOVED THE ENGINE FAN AND SHROUDE FROM THE ENGINE. REMOVED THE EXHAUST PIPE FROM THE AFTERTREATMENT INJECTOR TO THE NEXT JOINT UNDER THE CAB, REMOVED THE POWER STEERING PUMP, FUEL LINES, ECM WIRING AND ALL THE WIRES THAT RUN ACROSS THE FRONT OF THE ENGINE. REMOVED THE AIR PIPING FROM THE FILTERS TO THE TURBO. REMOVED THE DRIVELINE AND ALL THE COMPONENTS ON THE TRANSMISSION THAT NEEDED TO BE TAKEN OFF TO ALLOW THE TRANSMISSION TO BE REMOVED. I THEN DRAINED THE OIL AND FOUND MASSIVE AMOUNTS OF COOLANT IN IT. REMOVED ALL THE GREASE LINES AND STARTER CABLES. REMOVED THE MOTOR MOUNTS. HAD TO CUT THE PASSENGER SIDE REAR MOUNT BOLT. I THEN GRABBED THE MOTOR SLING AND THE CHAIN AND REMOVED THE MOTOR AND TRANS AS ONE UNIT. I SAT THE OLD MOTOR ON JACK STANDS NEXT TO THE NEW ONE AND STARTED TO TRANSFER ALL THE PARTS FROM THE OLD MOTOR TO THE NEW MOTOR. AS I WAS REMOVING THE ALT SUPPORT BRACKET THE STEEL BOLTS PULLED THE ALUMINUM THREDS OUT OF IT CAUSING IT TO NEED TO BE REPLACED. I ALSO NOTICED THE A/C PUMP WAS SHOWING SIGNS OF LEAKING AT THE CASE. AND THAT THE ALT BELT PULLYS WERE STARTING TO GO BAD. I PUT A QUOTE TOGETHER FOR THE CUSTOMER AND GOT APPROVAL. WHEN I WAS DONE TRANSFERING ALL THAT NEEDED DONE,

FINISHED DRESSING THE NEW MOTOR. HAD TO PULL THE OIL PANS OFF BOTH OF THEM SO THAT I COULD CHANGE THE SUMP PICK UP TUBE. THE OLD MOTOR WAS A REAR SUMP AND THE NEW MOTOR WAS A FRONT SUMP. RESURFACED FLYWHEEL BEFORE NSTALLING , INSTALLED THE FLY WHEEL AND TORQUED TO SEC AND CLUTCH AND TORQUED TO SPEC, INSTALLED THE CLUTCH INSTALL KIT AND THEN INSTALLED THE TRANSMISSION AND TORQUED TO SPEC. PUT EVERYTHING ON TOP OF TRANSMSSON BACK TOGETHER. INSTALLED THE EXHAUST PIPEING, AND THEN THE RADITOR. HOOKED UP THE HOOD SUPPORTS, AND INSTALLED THE LOWER A/C LINE.

RECIEVED THE RADITOR HOSE AND CLAMPS THAT WAS QUOTED OUT. INSTALLED ALL NEW 2 1/2" RADITOR HOSES AND NEW CLAMPS. FINISHED INSTALLING THE REST OF THE COOLNG SYSTEM HOSES AND THEN FILLED THE COOLING SYSTEM. INSTALLED THE SUCTION TUBE AND THEN THE OIL PAN, AND FILLED WITH DELVAC. TORQUED ALL THE PAN DRAINES TO SPEC. INSTALLED THE DRIVELINE. AND THEN IN HOOKED UP THE STARTER CABLES. AND ZIP TIED THEM UP. I THEN PRESSURE TESTED THE A/C SYSTEM AND FOUND A BAD HOSE. REPLACED THE HOSE AND PUT THE SYSTEM ON A HOUR LONG VACUME TO REMOVE ALL THE MOISTURE FROM THE SYSTEM FROM BEING OPEN TO THE ATOSPHERE. I THEN HAD TO HOOK TO THE OLD MOTORS ECM WITH THE BENCH HARNESS AND CREATE A TEMPLATE TO TRANSFER TO THE NEW ECM. ONCE THAT WAS COMPLETED I HOOKED TO THE NEW ECM AND TRANSFERED THE TEMPLATE, THEN CHECKED ALL THE FETURES AND PERAMITERS TO MAKE SURE ALL WAS THE SAME AS IT WAS. ONCE I WAS DONE WITH THAT I NOTICED THE COOLANT HAD DROPEO DOWN DUE TO AIR IN THE SYSTEM BEING PUSHED OUT. ONCE I DID THAT I STARTED THE ENGINE AND CHECKED FOR LEAKS. NONE WERE FOUND. I THEN LET IT IDLE UNTIL IT HIT THE THERMASTAT OPENING TEMP AND THEN I SHUT IT OFF AND TOPPED THE COOLING SYSTEM OFF AGAIN AND CHECKED THE OIL LEVEL. BACKED TRUCK OUT OF .

. REMOVED AND REPLACED THE AIR FILTERS, THEN INSTALLED THE REST OF THE AIR PIPEING. I THEN CHARGED THE A/C SYTEM WITH 3LBS AND 10 OZ OF R 134A AND 1.5 OF OIL. STARTED THE TRUCK AND CHECKED THE A/C SYSTEM FOR OPERATION. CAB WAS NOT COOLING BUT THE SLEEPER WAS. ORDERED A EXPANSION BLOCK. WHEN IT ARIVED I REMOVED AND REPLACED THE EXPANSION BLOCK. WITH TO BACK THE TRUCK OUT OF THE SHOP. TRUCK FOR TEST DRIVE ALL IS GOOD.

Supp.	Part	Description / Ref Number	U/M	Quantity	Price	Extended Price
	05-16401	MOUNT-ENGINE RUBBER	EA	2.0	\$45.56	\$91.12
	CLASSY3-C1	ENGINE CORE L1 DR6191D	EA	-1.0	\$10,810.80	\$(10,810.80)
	1360-4	SLEEVE, 1/4"	EA	2.0	\$0.26	\$0.52
	186780	SAL,THM 0829	EA	1.0	\$17.14	\$17.14

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Part Number	Description	EA	1.0	\$868.08	\$868.08
208925-25	*FEATURE*CLUTCH	EA	1.0	\$868.08	\$868.08
250-70-18X	STRAP KIT	EA	1.0	\$20.67	\$20.67
27140PTX	TREADLOCKER	EA	1.0	\$26.95	\$26.95
2866337	GASKET-CIRCULAR 5"	EA	1.0	\$7.65	\$7.65
2874658	SUPPORT,ACCESSORY	EA	1.0	\$194.43	\$194.43
3058653	SAL,RNG 0829	EA	3.0	\$2.64	\$7.92
350-0107	HEATER-BLOCK	EA	1.0	\$58.54	\$58.54
3678740	SCREW, TWELVE POINT CAP	EA	12.0	\$8.18	\$98.16
3678756	SEAL,O RING	EA	1.0	\$8.75	\$8.75
3684338	GASKET,CONNECTION	EA	1.0	\$21.78	\$21.78
3684355	GASKET,EXH OUT CONNECTION	EA	1.0	\$14.53	\$14.53
3684359	GASKET	EA	1.0	\$12.14	\$12.14
3689465	PULLEY, IDLER	EA	1.0	\$79.77	\$79.77
3690067	TENSIONER, BELT	EA	1.0	\$262.11	\$262.11
3691282	TENSIONER,BELT	EA	1.0	\$166.73	\$166.73
3963983	SEALING WASHER	EA	2.0	\$3.49	\$6.98
4026684	GASKET,OIL PAN	EA	1.0	\$190.13	\$190.13
4059172	SEAL,O RING	EA	1.0	\$8.75	\$8.75
4520PAL	BRAKE CLEAN	EA	1.0	\$3.27	\$3.27
4925884	SCREW, SOCKET HEAD CAP	EA	1.0	\$4.32	\$4.32
4988280	GSK,PMP 9992	EA	1.0	\$4.17	\$4.17
5515-250	RADIATOR HOSE SILICONE 2.50"	EA	18.0	\$3.29	\$59.22
90-0013	CLAMP-V BAND 5" DPF	EA	1.0	\$14.15	\$14.15
988738	15W40 DELVAC 1300 BULK QTS	EA	48.0	\$4.43	\$212.64
CARD	KENWORTH LOYALTY CARD	EA	1.0	\$11.24	\$11.24
CLASSY3-C1	ENGINE CORE L1 DR6191D	EA	1.0	\$10,810.80	\$10,810.80
CP106C1498	CLUTCH SHAFT	EA	1.0	\$7.89	\$7.89
CT05317	TIE-CABLE 50LB 15.5" BLK	EA	42.0	\$0.34	\$14.28
CT300LSS	TORQUE CLAMP	EA	6.0	\$13.83	\$82.98
CTD6511	TIE-CABLE DUAL CLAMP BLK 19.	EA	10.0	\$5.09	\$50.90
D1029-9369	ELBOW-RUBBER AIR 35DEG 2-1/2	EA	1.0	\$36.11	\$36.11
D13-1001-1	BUSHING-ENGINE REAR PURPLE	EA	2.0	\$156.36	\$312.72
D84-1000-6061620	BELT,4060638	EA	1.0	\$61.80	\$61.80
D84-1000-6122310	BELT,4120909	EA	1.0	\$86.00	\$86.00
DR6437RX	ENG ISX 15 07 B 550@2000	EA	1.0	\$31,952.15	\$31,952.15

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Add User: jwessels	Salesperson: 000	
EA15000	VALVE-EXPANSION	EA 1.0 \$61.80 \$61.80
F04-6006	ELBOW-RUBBER SILICONE 90DEG	EA 1.0 \$110.11 \$110.11
F50-1395-1000	HOSE ASSY-SUCTION	EA 1.0 \$94.33 \$94.33
GD11350	DRYER, RECEIVER	EA 1.0 \$32.40 \$32.40
HWC01079	BOLT-HEX M20-2.50X120 CL1	EA 4.0 \$11.98 \$47.92
HWC04916	NUT-HEX SL NYL M20-2.50X2	EA 4.0 \$3.49 \$13.96
HWC05722	WASHER-ROUND M20X37X4 HDN	EA 8.0 \$1.66 \$13.28
HWC12713	NUT-HEX M8X1.25	EA 1.0 \$0.33 \$0.33
HWU00972	BOLT, 7/16-14 X 1-1/2 GR8	EA 8.0 \$0.37 \$2.96
HWU00985	BOLT-HEX 7/16-14NCX1-3/4 GR8	EA 4.0 \$0.39 \$1.56
HWU01024	BOLT, 7/16-14 X 2-1/2 GR 8	EA 8.0 \$0.62 \$4.96
HWU01076	BOLT, 7/16-14 X 3-1/2 GR 8	EA 2.0 \$0.81 \$1.62
HWU05756	WASHER, SAE FLAT WASHER- 7/1	EA 20.0 \$0.13 \$2.60
K066-421	BUSHING-SNUBBER BAR	EA 2.0 \$86.18 \$172.36
K077-372-66	CLAMP-T BOLT SPRING -64	EA 1.0 \$6.96 \$6.96
K210-883	SHAFT-CLUTCH RELEASE	EA 1.0 \$54.46 \$54.46
K2468	CLUTCH INST KIT	EA 1.0 \$241.96 \$241.96
LE0122	COMPRESSOR	EA 1.0 \$281.14 \$281.14
O-RING	ORING	EA 1.0 \$1.85 \$1.85
P534925	FILTER-AIR	EA 2.0 \$89.91 \$179.82
PL1362-4	PUSH-IN FITTING, 1/4" UNION	EA 1.0 \$6.73 \$6.73
SLO 500005285	SHELL ELC 50/50 RED BULK	EA 66.0 \$4.46 \$294.36
VH11600	KIT- O-RING- HVAC SERVICE- R	EA 1.0 \$4.33 \$4.33
001	KENWORTH COUPONS	-1.0 \$16.00 \$(16.00)
AUTH CODE 0915-52106		
001	KENWORTH COUPONS	-1.0 \$3.00 \$(3.00)
AUTH CODE 0918-F3510		
207-MILFRT	MILLENNIUM BILLED FREIGHT	1.0 \$25.39 \$25.39
MILLENNIUM FREIGHT FOR PARTS 3691282 AND 4925884		
CoPaywESC	PURCHASE OF 5 YR 500K RECON WARRANTY	1.0 \$3,200.00 \$3,200.00
ShopSup	MISC SHOP SUPPLIES TS	1.0 \$435.60 \$435.60
Stone Fee	STONE FEE FOR RESURFACING FLYWHEEL	1.0 \$25.00 \$25.00

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Detail Tax Info:

Bismarck Tax Exempt	\$0.00
Bismarck Taxable	\$367.59
Burleigh County Exempt	\$0.00
Burleigh County Taxable	\$183.79
ND Sales Tax	\$1,837.94
Total:	\$2,389.32

Total Parts:	\$36,708.49
Total Core Charge:	\$10,810.80
Total Core Ret:	\$(10,810.80)
Total Labor:	\$5,445.00
Total Miscellaneous:	\$3,666.99
Invoice Subtotal:	\$45,820.48
Total Tax:	\$2,389.32
Total Invoice:	\$48,209.80

<u>Payment Method</u>	<u>Terms</u>	<u>Due Date</u>
COD	Net 10th	9/21/2015

Remit To

Wallwork Truck Center Bismarck
P.O. Box 1819
 Fargo, ND 58107-1819

The factory warranty constitutes all of the warranties with respect to the sale of this item/items. The Seller hereby expressly disclaims all warranties either express or implied, including any implied warranty of merchantability or fitness for a particular purpose. Seller neither assumes nor authorizes any other person to assume for it any liability in connection with the sale of this item/items. Clerical errors subject to correction. 1.5% per month service charge on all past due accounts.

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